Sendzimir ZR 23

Design, Fabrication, Installation, Maintenance

R 23 Sendzimir Cold Rolling Mills successfully roll a wide variety of ferrous and non-ferrous metals including low, medium, high carbon and stainless steel, copper and copper allovs, phosphor bronze, and nickel silver. In each instance, this type of mill has proven itself as a consistent producer of high quality, close gauge tolerance strip.

The ZR 23 mill takes intermediate gauges and rolls to finish thicknesses.

The ZR 23 was designed for rolling all types of stainless steels, including strip with a highly reflective finish for automotive trim.

"C" designated mills denote "As-U-Roll" crown adjustment which can be found on ZR 23C & ZR 33C mills.

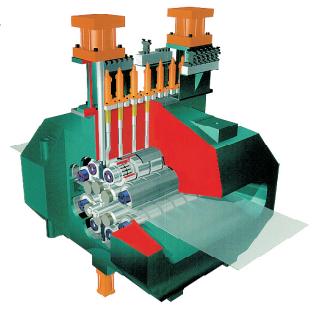
"S" designated mills are available for ZR 23 & ZR 22 mills. These mills have rolls of a slightly bigger diameter and are often ordered as a No. 2 mill to give the operators a greater roll life utilization factor.

ZR 23C Mill Torque: 368 HP / 100 FPM

Maximum Roll Separating Force: 24,900 lb/in. width

Pitch: 6"

Normal range: 19-37"



Mill Section	<u>Inches</u>	<u>mm</u>
Nominal Work Roll Diameter	1.578	40
Backing Bearing Diameter	8.858	225
Minimum Strip Thickness	.002	0.05
Max Width of Strip:	19	480
Max Width of Strip: Widest	50	1575

Contact Sendzimir to order your ZR 23C Mill Today! Phone: 203-756-4617 or Email sales@sendzimir.com

