

## Sendzimir Z-High Mill Section Specifications

Mill Section	Nominal Work Roll Diameter	Intermediate Roll Diameter (Max/Min)	Max Strip Width	RSF
ZR 62	1.12"	2.75 – 2.5"	10"	12,000 lb/in
	28.4mm	70 – 64 mm	254mm	214 kg/mm
ZR 63	1.35"	3.3 – 3"	12"	14,000 lb/in
	34.3mm	84 – 76 mm	305mm	250 kg/mm
ZR 64	1.8"	4.4 – 4"	16"	19,000 lb/in
	45.7mm	112 – 102 mm	406mm	339 kg/mm
ZR 65	2.25"	5.5 – 5"	20"	24,000 lb/in
	57.2mm	140 – 127 mm	508mm	429 kg/mm
ZR 66	2.7"	6.6 – 6"	24"	29,000 lb/in
	68.6mm	168 – 152 mm	610mm	518 kg/mm
ZR 67	3.15"	7.7 – 7"	30"	33,000 lb/in
	80.0mm	196 – 178 mm	762mm	589 kg/mm
ZR 68	3.6"	8.8 – 8"	32"	37,000 lb/in
	91.4mm	224 – 203 mm	813mm	661 kg/mm
ZR 69A	3.6"	9.7 – 9"	39"	37,000 lb/in
	91.4mm	246 – 229 mm	991mm	661 kg/mm
ZR 73	.846"	2.992 – 2.717"	8"	
	21.5mm	76 – 69 mm	203mm	
ZR 610A	4.1"	10.7 – 10"	40"	44,000 lb/in
	104.1mm	272 – 254 mm	1016mm	786 kg/mm
ZR 611A	4.625"	11.75 – 11"	48"	53,000 lb/in
	117.5mm	298 – 279 mm	1219mm	946 kg/mm
ZR 612A	5.0"	13 – 12"	52"	58,000 lb/in
	127.0mm	330 – 300 mm	1321mm	1,036 kg/mm
ZR 613A	5.1"	14 – 13"	64"	61,000 lb/in
	129.5mm	356 – 330 mm	1626mm	1,089 kg/mm
ZR 614A	6.3"	15.1 – 14"	68"	65,000 lb/in
	160.0mm	384 – 356 mm	1727mm	1,161 kg/mm
ZR 615A	5.9"	16.2 – 15"	72"	68,000 lb/in
	149.9mm	411 – 381 mm	1829mm	1,214 kg/mm
ZR 616A	6.1"	17.2 – 16"	76"	70,000 lb/in
	154.9mm	437 – 406 mm	1930mm	1,250 kg/mm
ZR 617A	6.1"	18.3 – 17"	76"	72,000 lb/in
	154.9mm	465 – 432 mm	1930mm	1,286 kg/mm
ZR 618A	6.3"	18.6 – 17.3"	85"	75,000 lb/in
	160.0mm	472 – 439 mm	2159mm	1,339 kg/mm