

## Sendzimir 20-High ZR Mill Section Specifications

Mill Section	Nominal Work Roll Diameter	Backing Bearing Diameter	Strip Width Min - Max	Roll Separating Force
ZR 32	0.25"	1.875"	4.5 – 8.75"	5,200 lb/in
	6.35 mm	47.6 mm	114 – 222 mm	93 kg/mm
ZR 34	0.400"	3.000"	7.5 – 17.5"	8,400 lb/in
	10 mm	76.2 mm	190 – 445 mm	150 kg/mm
ZR 24	0.844"	4.724"	8.5 – 19.5"	13,300 lb/in
	21.5mm	120mm	215 – 500mm	238 kg/mm
ZR 33	1.125"	6.299"	13 – 37"	17,700 lb/in
	28.5mm	160mm	330 – 940mm	316 kg/mm
ZR 25	1.260"	13.23"	13.8 – 28"	22,000 lb/in
	32mm	190mm	350 – 710mm	393 kg/mm
ZR 23	1.578"	8.858"	19 – 56"	24,900 lb/in
	40mm	225mm	480 – 1425mm	445 kg/mm
ZR 22	2.125"	11.811"	25 – 80"	33,200 lb/in
	54mm	300mm	635 – 2030mm	593 kg/mm
ZR 22B	2.500"	11.811"	25 – 80"	33,200 lb/in
	64mm	300mm	635 – 2030mm	593 kg/mm
ZR 21B	3.543"	16.000"	36 – 90"	45,000 lb/in
	90mm	406.4mm	914 – 2286mm	804 kg/mm